

PART NUMBER

PFR3-737

DESCRIPTION

REAR SUBFRAME REAR BUSH INSERT

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane A inserts
- 2 x Polyurethane B inserts

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work

All fasteners must be tensioned to manufacturer's torque settings.

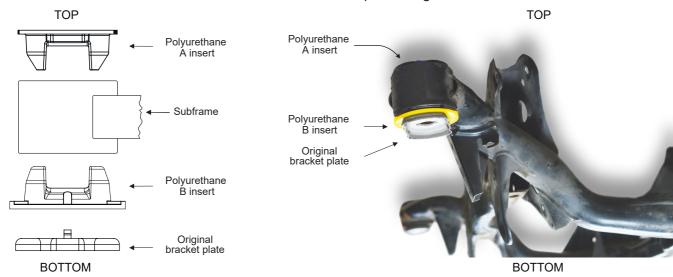


Fitting Instructions:

- 1. Support rear subframe. Loosen bolts on subframe. Remove front mount bolts completely to lower subframe to gain access.
- 2. Remove the small plastic insert and any flash lines from the voids in the original bush and clean any dirt/corrosion.
- 3. Remove the original bracket plate from bottom side of subframe bush.

Note: This will need to be reused when fitting the insert: If clips on bottom of plate snap, file down.

- 3. Fit the polyurethane A insert into the top side void on the subframe bush.
- 4. Fit the polyurethane B insert into the bottom side void on the subframe bush.
- 5. Refit the original bracket plate on top of polyurethane B insert.
- 5. Tension all hardware to manufacturers recommended torque settings.



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